

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6521G00131-8G-1	PACKAGING ASSY
-4	1	RBW6521G00131-8G-4	POSITION PLACARD
5	1	RBW6521G00531-8G	OIL SEAL PULLER TOOL ASSEMBLY
6	1	RBW6521G01031-8G	IGB INPUT PRESS TOOL ASSY
7	1	RBW6521G01831-8G	IGB OUTPUT PRESS TOOL ASSY
8	1	RBW6521G02331-8G	IGB OUTPUT PULLER TOOL ASSY
9	1	RB41011	DART PLACARD
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

NOTES:

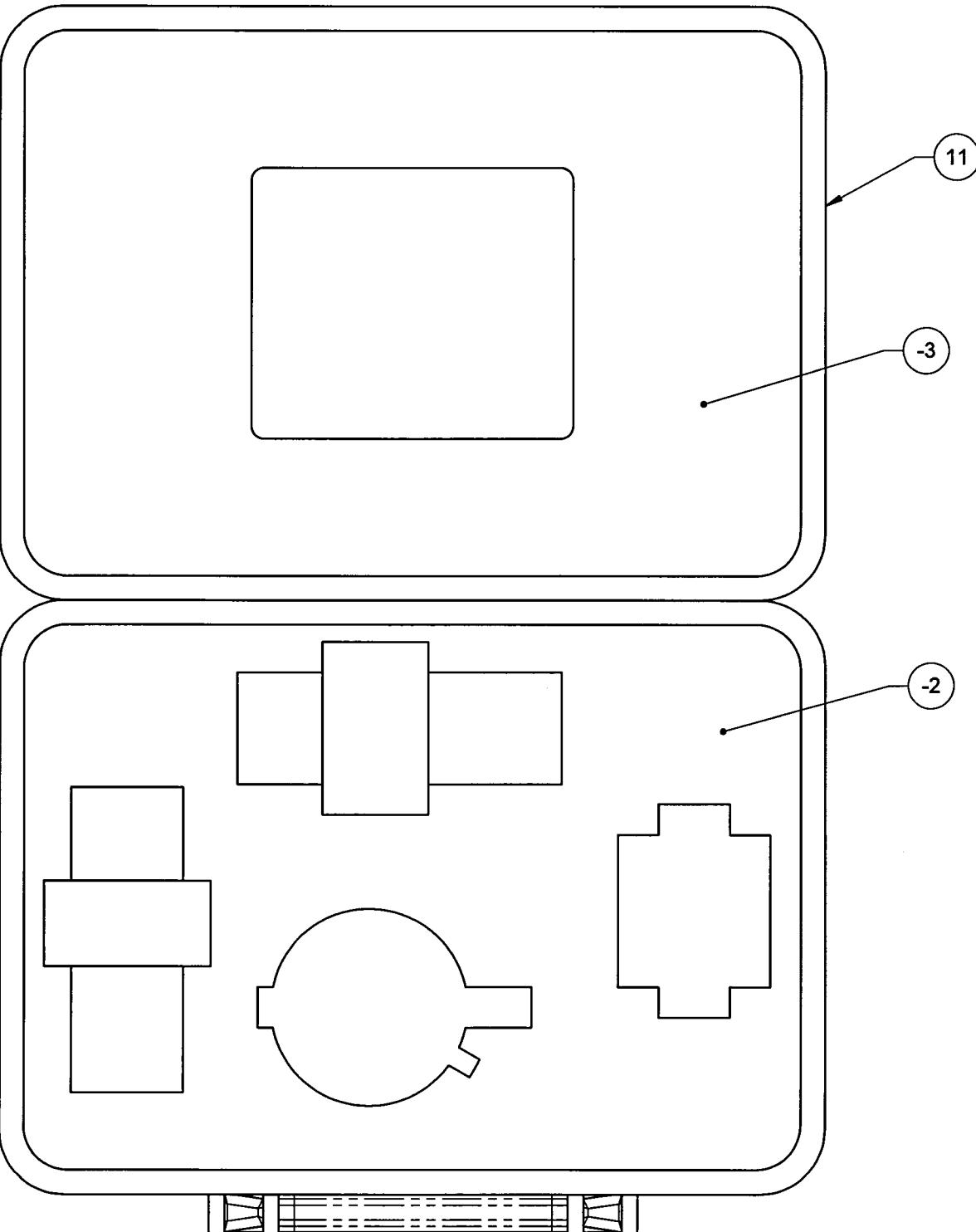
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6521G00131-8G OIL SEAL INSTALLATION / REMOVAL KIT

A	NEW ISSUE		18-545	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN		VM	DART AEROSPACE LTD	
DRAWN		VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED		VM	TOOL PART #	REV. A
MFG. APPR.		DP	RBW6521G00131-8G	SHEET 1 OF 5
APPROVED		<i>M. Lee</i>	TITLE	
			SCALE	
			OIL SEAL INSTALLATION / REMOVAL KIT NTS	
DATE		8/20/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD	
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6521G00131-8G-2	BOTTOM FOAM
-3	1	RBW6521G00131-8G-3	TOP FOAM
11	1	PELICAN #APP-1450-E	PELICAN CASE 1450



NOTES:

1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

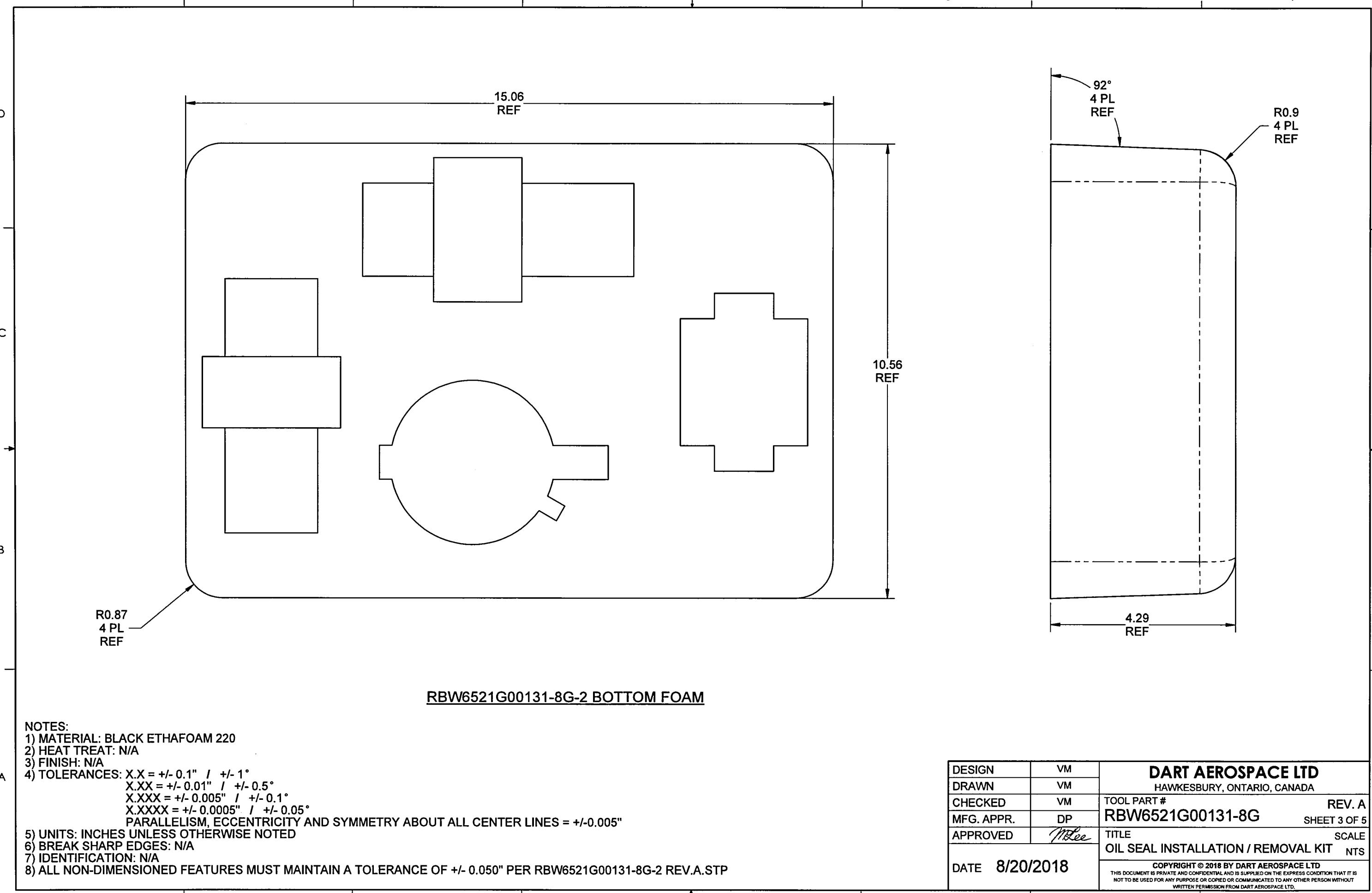
5) UNITS: INCHES UNLESS OTHERWISE NOTED

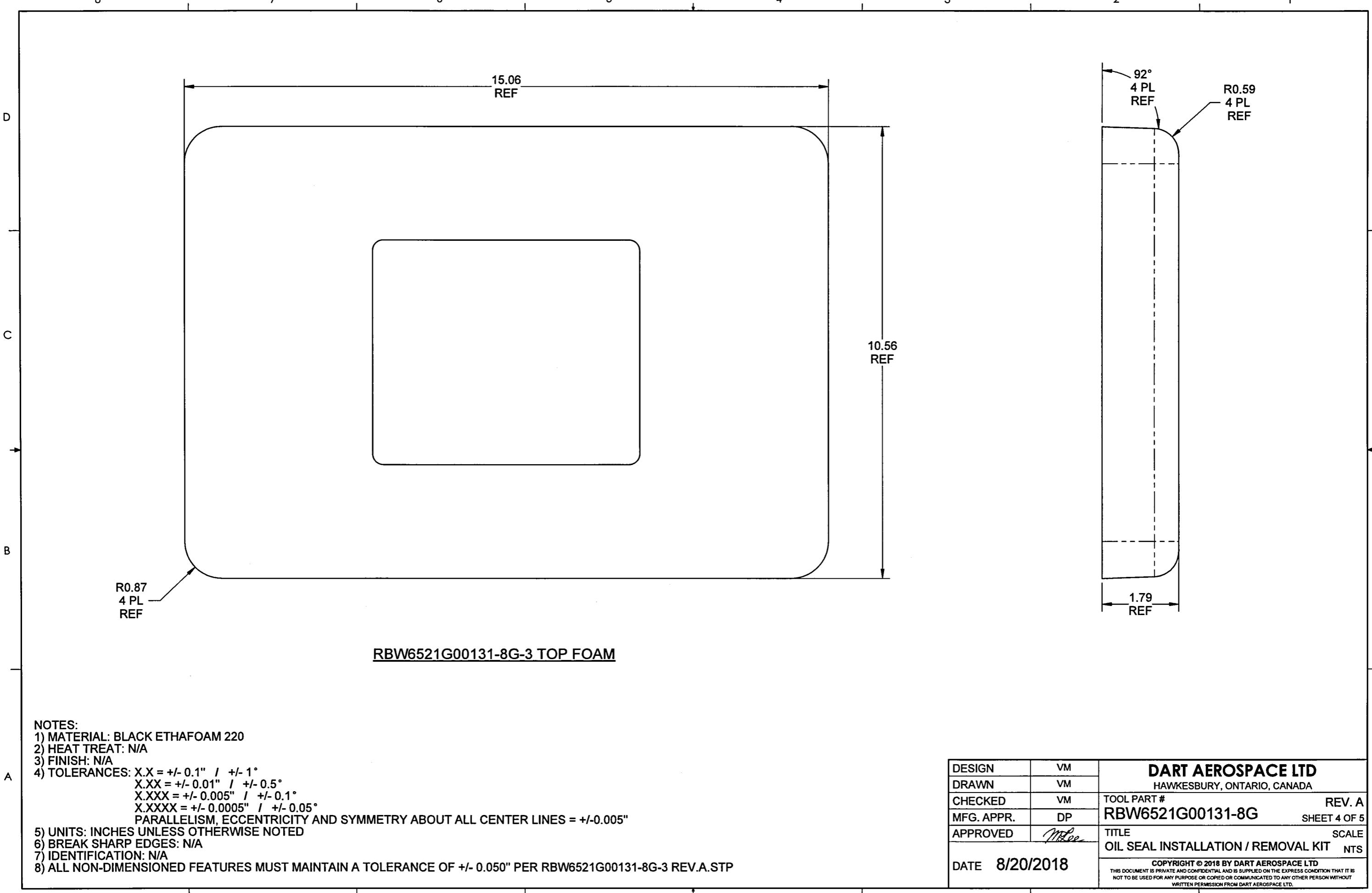
6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

RBW6521G00131-8G-1 PACKAGING ASSY

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	VM	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	<i>M. Lee</i>	TOOL PART # <b>RBW6521G00131-8G</b> REV. A SHEET 2 OF 5
DATE	8/20/2018	TITLE SCALE OIL SEAL INSTALLATION / REMOVAL KIT NTS
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RBW6521G00131-8G

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ITEM	P/N	DESCRIPTION	QTY.
1	RBW6521G00531-8G	OIL SEAL PULLER TOOL ASSEMBLY	1
2	RBW6521G01031-8G	IGB INPUT PRESS TOOL ASSY	1
3	RBW6521G01831-8G	IGB OUTPUT PRESS TOOL ASSY	1
4	RBW6521G02331-8G	IGB OUTPUT PULLER TOOL ASSY	1

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5.0

RBW6521G00131-8G-4 POSITION PLACARD

**NOTES:**

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIVALENT

2) HEAT TREAT: N/A

2) HEAT TREAT  
3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

4) TOLERANCES.  $\Delta\Delta = \pm 0.1$  /  $\pm 1$   
 $\Delta\Delta\Delta = \pm 0.01"$  /  $\pm 0.5^\circ$

$$\Delta \Delta \Delta = \pm 0.01'' \quad / \quad \pm 0.5^\circ$$

$$\Delta \Delta \Delta \Delta = \pm 0.005'' \quad / \quad \pm 0.1^\circ$$

$\times \text{---} = +/- 0.005^\circ$  /  $+/- 0.1^\circ$   
 $\times \text{XXXX} = +/- 0.0005^\circ$  /  $+/- 0.05^\circ$

#### PARALLELISM, ECCENTRICITY

**5) UNITS: INCHES UNLESS C**

5) UNITS: INCHES UNLESS  
6) BREAK SHARP EDGES

6) BREAK SHARP EDGES. N/A  
7) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6521G00131-8G	SHEET 5 OF 5
APPROVED	<i>M. Lee</i>	TITLE	SCALE
		OIL SEAL INSTALLATION / REMOVAL KIT NTS	
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